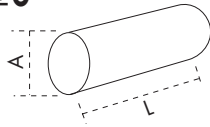


BASTONI
lunghezza 250mm±5

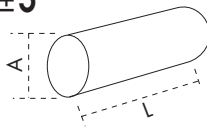
SOLID BARS
length 250mm±5



Codice Code	A
BP-8	8
BP-10	10
BP-12	12
BP-15	15
BP-16	16
BP-20	20
BP-25	25

BASTONI
lunghezza 500mm±5

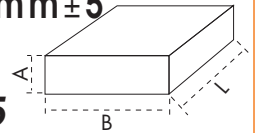
SOLID BARS
length 500mm±5



Codice Code	A
BP-28	28
BP-30	30
BP-32	32
BP-35	35
BP-40	40
BP-45	45
BP-50	50
BP-60	60
BP-63	63
BP-70	70
BP-80	80
BP-90	90
BP-100	100
BP-110	110
BP-125	125
BP-140	140
BP-150	150
BP-160	160
BP-200	200

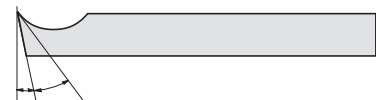
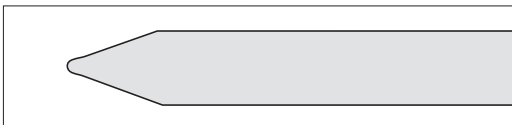
LISTELLI
lunghezza 1000mm±5

STRIPS
length 1000mm±5



Codice Code	A	B
LI-10X10	10	10
LI-10X20	10	20
LI-10X30	10	30
LI-10X50	10	50
LI-10X100	10	100
LI-15X15	15	15
LI-15X30	15	30
LI-15X50	15	50
LI-15X100	15	100
LI-20X20	20	20
LI-20X30	20	30
LI-20X50	20	50
LI-20X100	20	100
LI-25X25	25	25
LI-25X50	25	50
LI-25X100	25	100
LI-30X30	30	30
LI-30X50	30	50
LI-30X100	30	100
LI-40X40	40	40
LI-40X50	40	50
LI-40X100	40	100
LI-50X50	50	50
LI-50X100	50	100
LI-60X60	60	60
LI-80X80	80	80
LI-100X100	100	100

LAVORAZIONE DI UTENSILE / TOOLING



TAGLIO si esegue senza sfrido con utensili SR con affilatura a lancia (punto R= 5-10)

TORNITURA utensile SR raggiato con angolo di spoglio 12-25°. È consigliabile dare al tagliente una finitura in pietra dura. Velocità 100 m/minuto.

FORATURA con punta ben affilata. Velocità periferica 60 m/minuto.

RETTIFICA usare mole al corindone, durezza media, struttura grossa. Velocità 40 m/minuto.



CUT performed without off-cuts with HSS tools with lance sharpening (point R= 5-10)

TURNING HSS radial tool with rake of 12-25°. It is advisable to finish the cutting point with a jewel. Speed: 100 m/minute.

DRILLING with a well-sharpened bit. Surface speed: 60 m/minute.

GRINDING use corundum grinders, average hardness, coarse texture. Speed: 40 m/minute.